



58D, 8<sup>th</sup> Cross Street,  
Sidco Industrial Estate (NP)  
Ambattur, Chennai – 600098, India  
Tel: +91 44 4215 4222

## **TECHNICAL DELIVERY CONDITIONS & EHS REQUIREMENTS**

### **1. Specifications & Documents**

1.1 Invoice hard copy must be sent along the material for inward purpose. Materials will not be in-warded if there is no Invoice (or) if there is any mistake in the invoice like material description, quantity, weight, etc.

1.2 All the material specifications (Dimensions / Chemical & Mechanical properties) should match with the applicable standards & as per the PO given.

1.3 All materials should come with the Mill Test Certificate / Certificate Of Conformance (COC) / Dimensional & Test reports (as applicable)

1.4 All materials sent to Precicut must contain proper identification with the following details (Part Name/Part Number, Sheet/plate sizes, Quantity)

### **2. Packing & Transportation**

2.1 All the materials sent to Precicut should be in proper packing condition

2.1.1 Sheets / Plates to be placed in a wooden pallet and strapped with the pallet to avoid sliding during transportation.

2.1.2 Maximum weight of a packing should not exceed 4 metric tons

2.1.3 Other materials (Fasteners, Powder, Assembly accessories, etc.) to be packed as per Precicut packing instruction (PCL/SOP/PKG/01)

2.2 All the packed materials to be placed in the vehicle in such a way that it is easily accessible by overhead crane / fork lift during inward. If the packing / stacking of materials is found being collapsed at inward, materials will not be unloaded.



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### **3. Non-Conforming Materials**

3.1 If there is any deviation found in specification / Quantity / Visual damage / Packing issue, materials will be returned to the supplier.

3.2 Supplier must provide replacement for the defective supply and also provide corrective action to avoid such issues in future lots.

3.3 For subcontracting components like (Painting, Plating, Powder coating, Galvanizing, etc.), the supplier should rework the possible parts immediately. Failure to do so will result in debit note.

### **4. EHS Requirements**

4.1 Precicut Laser seeks your confirmation towards clean environment and occupational health and safety of the labors involved.

4.2 All inputs used in the production of parts should meet Government, Legal, Environmental & other statutory requirements.

4.3 You should eliminate / minimize the usage of Restricted Hazardous Material (ROH) like Lead, Cadmium, Mercury, Zinc, Manganese and Chromium. a) Cadmium - 100 ppm (0.01%) b) Lead - 1000 ppm (0.1%) c) Mercury - 1000 ppm (0.1%) d) Hexavalent chromium (cr6) - 1000 ppm (0.1%).

4.4 Vehicles used for delivery should have a valid Pollution Control certificate.

4.5 MSDS (Material Safety Data Sheet) & Shelf Life Period should be submitted, if you are supplying any of the following products. a) Paint & Thinner b) Rubber Parts c) Gaskets d) All Chemicals.

4.6 You should use polythene covers more than 40 micron thickness for any packing & delivery of parts.

4.7 You should eliminate/minimize the wood usage.

4.8 NO CHILD LABOUR TO BE EMPLOYED IN YOUR PREMISES